

## Knifemakers Contour Vise

By BPE Inc.

### INSTRUCTIONS

This vise is designed to closely follow the contours of knives and other irregular shaped parts with a minimum amount of time and effort.

#### TO USE:

Loosen the four socket button head screws under the base block. Make sure the rubber floor pad is laying in the bottom of the vise. Place the knife in this opening and squeeze the two halves closed and retighten the screws.

Now loosen the four socket button head screws on each side of the vise and adjust up or down until the rubber jaws are centered on the center line of the knife or barely above. Retighten these screws.

You are now ready to form the contour by adjusting the 6-32 cap screws against the chain. You will find it better to adjust the screws a little from both sides until the knife is securely trapped. DO NOT OVERTIGHTEN THESE SCREWS. This vise will hold most items very securely with very little pressure being applied after the chain forms the contour.

All wrenches and an extra pair of jaws and floor pad are included.

This fixture can either be hand held on a bench or the lower portion can be held in a standard or ball vise.